

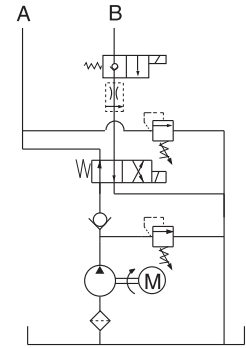
Tipper Pump

General Description

Product: Hydraulic Pump for Dump Trailer
 Reservoir Capacity: Steel or Plastic 1.05 to 2.11Gal
 Motor: 24V DC 2KW
 Flow: 1.38 GPM
 Valve: 12/24VDC Solenoid valve
 System Pressure: 3190PSI
 Oil Port:G1/4 or M14x1.5 A/B
 Manufacturer Warranty:1 year Limited
 Warranty



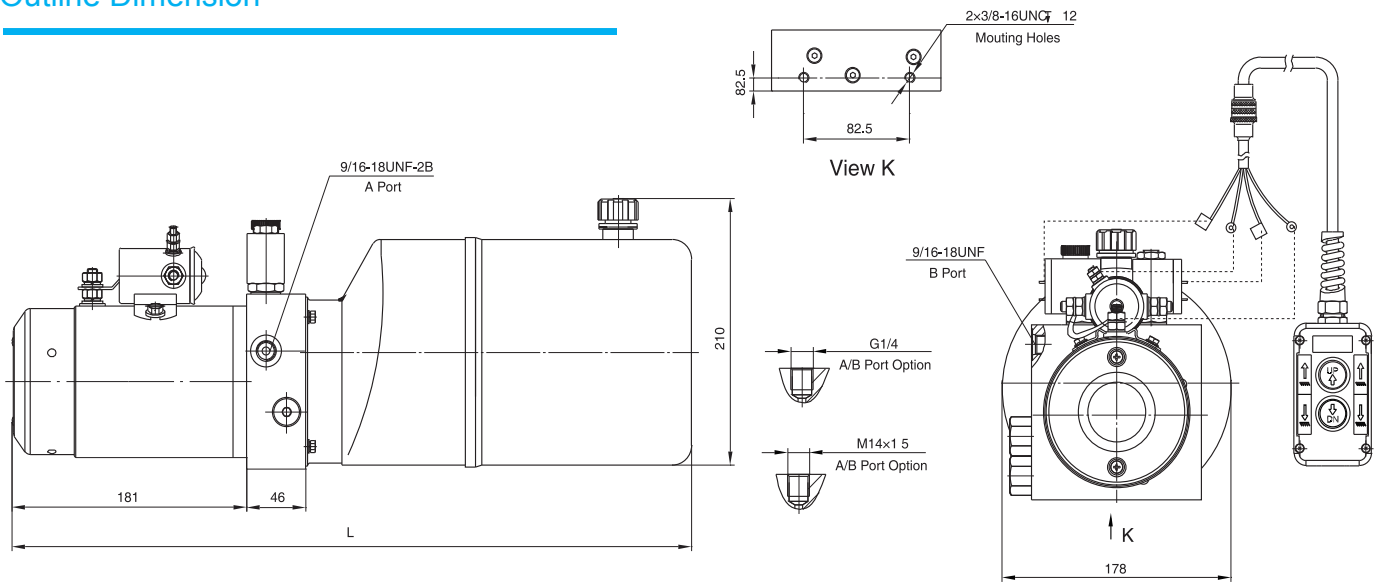
Hydraulic Circuit Diagram



Tipper Pump is used in operating a double action cylinder of the dumping truck covering machinery.

Dump truck hydraulic pump features the motor power up, power down. The action for opening and closing to the covers is controlled by a solenoid directional valve, while the speed is adjusted by the throttles valve.

Outline Dimension



Model Specifications

Model	Motor Volt	Motor Power	Displacement	System Pressure	Tank Capacity	L(mm)
HPP-61F2.15D1203H	12VDC	1.5KW	2.1mL/r	20MPa	5L	473
HPP-61F2.76D2404H	24VDC	2KW	2.7mL/r		6L	523

Special Notes

- 1)Due to various types of hydraulic system failure occur more than 80% of the problems are caused by hydraulic oil, so the correct use of hydraulic oil to ensure the system's reliability is very important.The oil viscosity should be 22-46mm²/s in accordance with ISO3448 viscosity classification.The hydraulic oil should be filtered by a 10-30um filter before put into use.N46 hydraulic oil is recommended.
- 2)Clean all the hydraulic parts concerned before mounting mini hydraulic power pack.Check the oil level in the tank after the initial running of small hydraulic power unit.
- 3)Oil changing is required after the initial 100 operation hours, afterwards once every 3000 hours.We are at your disposal to offer you the power unites with your favorite power,flow,pressure as well as the tank capacity.
- 4)The electric hydraulic pump should be horizontal installation.
- 5)The electric hydraulic pump is of s3 duty, which can only work intermittently and repeatedly,i.e., 30 seconds on and 270 seconds off.
- 6)To achieve thermal equilibrium of the electric motor, we have to assure that the ratio between interval time and operation time of mini hydraulic power pack is 1:9.