# Power Packs For Hydraulic Dock Leveler

### **General Description**

Product: Power Unit For Dock Leveler

Reservoir Capacity: Steel or Plastic 1.58Gal

Motor: 380V 0.75KW

Flow: 0.80 to 1.03 GPM

Valve: Cartridge valve

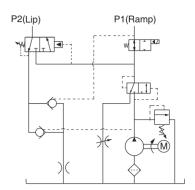
System Pressure: 2030/2320PSI

Oil Port:G1/4 or 9/16-18UNF P1/P2

Manufacturer Warranty:1 year Limited

Warranty

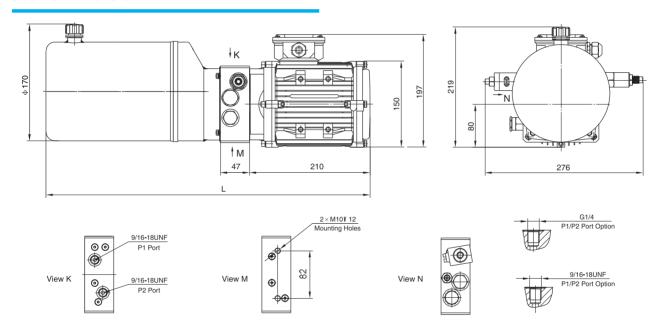
# Hydraulic Circuit Diagram



It offers an efficient, reliable control for the up and down movements of the ramp and lip of hydraulic dock leveler. The 2nd relief valve ensures the main platform to be floating under load when the dock leveler is being used for loading and unloading the goods, which can protect the dock leveler effectively. The manual override function is available on request.

60HZ motors with CSA or UL certification are available upon request.

#### **Outline Dimension**



## **Model Specifications**

Model	Motor Volt	Motor Power	Displacement	System Pressure	Tank Capacity	L(mm)
HPP-84E2.16A3801H	380VAC	0.75KW	2.1mL/r	16MPa	- 6L	557mm
HPP-84E2.76A3801H			2.7mL/r	14MPa		

#### **Special Notes**

- 1)Due to various types of hydraulic system failure occur more than 80% of the problems are caused by hydraulic oil, so the correct use of hydraulic oil to ensure the system's reliability is very important. The oil viscosity should be 22-46mm2/s in accordance with ISO3448 viscosity classification. The hydraulic oil should be filtered by a 10-30um filter before put into use. N46 hydraulic oil is recommended.
- 2)Clean all the hydraulic parts concerned before mounting mini hydraulic power pack. Check the oil level in the tank after the initial running of small hydraulic power unit.
- 3)Oil changing is required after the initial 100 operation hours, afterwards once every 3000 hours. We are at your disposal to offer you the power unites with your favorite power, flow, pressure as well as the tank capacity.
- 4)The electric hydraulic pump is of s3 duty, which can only work intermittently and repeatedly, i.e., 1 minute on and 9 minutes off. 5)To achieve thermal equilibrium of the electric motor, we have to assure that the ratio between interval time and operation time of mini hydraulic power pack is 1:9.