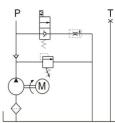
Electric Pallet Jack Power Packs

General Description

Product: Fork Lift Power Unit Reservoir Capacity: Steel 0.92 to 2.11Gal Motor: 24V DC 2KW Flow: 0.79 TO 1.78 GPM Valve: Cartridge valve System Pressure: 2900PSI Oil Port:G1/4 or M14x1.5 Manufacturer Warranty:1 year Limited Warranty

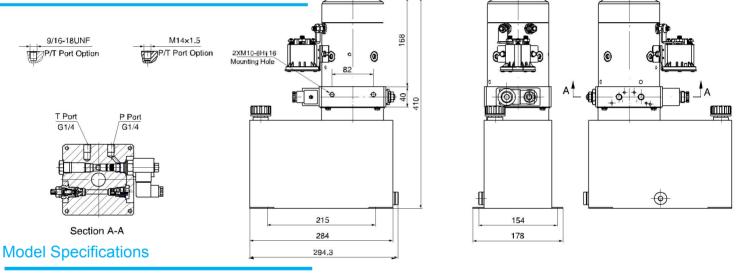
Hydraulic Circuit Diagram



This Electric Pallet Jack Power Packs has been widely used in the industry of logistic devices such as fork lift, electric pallet jack and Electric pallet stacker.

An inbuilt throttling value is available at the oil return port, which keeps the hydraulic device descending steadily at a constant speed. This design is also helpful for simple operation and convenient maintenance as well as good pressure maintaining Performance.

Outline Dimension



Motor Volt	Motor Power	Rated Speed	Displacement	System Pressure	Tank Capacity	L(mm)
12VDC	1.5KW	2500RPM	1.2mL/r	20MPa	3.5L	411
			1.6mL/r		5L	461
			2.1mL/r		5L	461
24VDC	2KW		2.1mL/r		6L	511
			2.5mL/r		8L	581
			2.7mL/r		8L	581
	12VDC	12VDC 1.5KW	2500RPM	12VDC 1.5KW 1.2mL/r 12VDC 1.5KW 1.6mL/r 2500RPM 2.1mL/r 2.1mL/r 24VDC 2KW 2.5mL/r	12VDC 1.5KW 1.2mL/r 12VDC 1.5KW 1.6mL/r 2500RPM 2.1mL/r 20MPa 24VDC 2KW 2.5mL/r	12VDC 1.5KW 1.2mL/r 3.5L 12VDC 1.5KW 1.6mL/r 5L 2500RPM 2.1mL/r 20MPa 6L 24VDC 2KW 2.5mL/r 8L

Special Notes

1)Due to various types of hydraulic system failure occur more than 80% of the problems are caused by hydraulic oil, so the correct use of hydraulic oil to ensure the system's reliability is very important. The oil viscosity should be 22-46mm2/s in accordance with ISO3448 viscosity classification. The hydraulic oil should be filtered by a 10-30um filter before put into use. N46 hydraulic oil is recommended.

2)Clean all the hydraulic parts concerned before mounting mini hydraulic power pack.Check the oil level in the tank after the initial running of small hydraulic power unit.

3)Oil changing is required after the initial 100 operation hours, afterwards once every 3000 hours.We are at your disposal to offer you the power unites with your favorite power,flow,pressure as well as the tank capacity.

4)The electric hydraulic pump should be horizontal installation.

5)The electric hydraulic pump is of s3 duty, i.e., 30 seconds on and 270 seconds off.

6)To achieve thermal equilibrium of the electric motor, we have to assure that the ratio between interval time and operation time of mini hydraulic power pack is 1:9.